

Work Order ID 143614

143614

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Thursday, March 17, 2016 9:28:50 AM

Item ID: D2182B050 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Clamp Cushion Black 5.0 " Long

Start Date: 3/17/2016 Start Qty: 50.00 *50* Cust Item ID:

Required Date: 3/21/2016 Req'd Qty: 50.00 *50* Customer:

Reference:

Approvals: Process Plan: MUS Date: MAR 17 2016 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2182	Rev C

100	Packaging	0.00				50	FF		MAR 17 2016
100									
Packaging	Memo	0.00							
Packaging	Cut as per dwg								

110	QC6- Inspect dimensions to drawing	0.00							DAS 38 9-89
110									
QC	Memo	0.00							MAR 17 2016
Quality Control									

120	Identify as per dwg & Stock Location: <u>51639</u>	0.00							
120									
Packaging	Memo	0.01							MAR 17 2016
Packaging									DAS 6 9-89

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Start Date: 3/17/2016 Start Qty: 50.00 *50* Cust Item ID:
Required Date: 3/21/2016 Req'd Qty: 50.00 *50* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.08							
Quality Control									

MLJ MAR 18 2016

MLJ MAR 17 2016

Picklist Print

Thursday, March 17, 2016 9:28:55 AM

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Parent Item: D2182B050

D2182B050

Parent Item Name: Clamp Cushion Black 5.0 " Long

Start Date: 3/17/2016

Required Date: 3/21/2016

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP: B 99.03.02 Re-format DM IPP Rev:C 10.11.02 as
per revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2182B		Manufactured	No			100	f	527.6093	0.4166	20.83			

D2182B

Rubber Cushion - Black (\$Per Foot)

FF

MAR 17 2016

Location

Loc Qty

Loc Code

ST411

527.6093

130427

177.6093

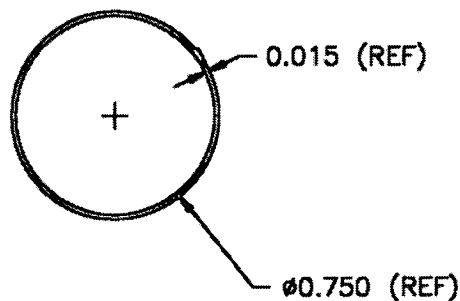
135093

350

20.83

RELEASED
97/05/16 DS

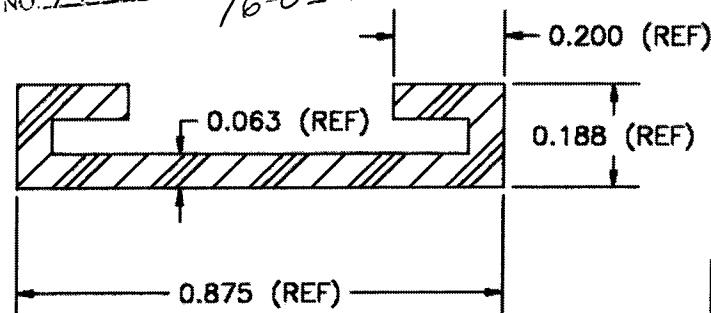
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 143614 MWS
16-03-17



D2182-050 HEAT SHRINK
LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING



W-WHITE
B-BLACK
D2182W050 RUBBER CUSHION
LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3065

DART



PREPARED KE		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED MWS	APPROVED BWS	D2182	REV. C
DATE Jan. 6, 1995	TITLE RUBBER CUSHION	SHEET 1 OF 1 SCALE	
B	97:04:07	ADD MATERIAL SPECIFICATION	
C	97:05:14	ADD HEAT SHRINK	